

CNC laser cutting equipments							
Quantity	Machine Type	Country	Capacity	Cutting zone	Cutting thickness for carbon steel	Cutting thickness for stainless steel	Cutting thickness for aluminum
1	Platino 1530 Fiber	Finland	3 kW	1500 x 3000 mm	<4 mm	<3 mm	-
1	Bystronic Bysprint 3015	Switzerland	3 kW	1500 x 3000 mm	0,5 – 20 mm	0,5 – 12 mm	0,5 – 8 mm
1	TruLaser 5030	Germany	6 kW	1500 x 3000 mm	0,5 – 20 mm	0,5 – 20 mm	0,5 – 20 mm

CNC punching equipments						
Quantity	Machine Type	Country	Working area	Pressure force	Automatic load/ unload	Production date
1	Prima Power SGe 5	Finland	1250 x 2500 mm	22 t	Yes	2014
1	Prima Power e5x	Finland	1250 x 2500 mm	23 t	No	2012
1	TruPunch 5000	Germany	1500 x 3000 mm	22 t	Yes	2019

CNC bending equipments					
Quantity	Machine Type	Country	Bending length	Pressure force	Production date
1	Amada HFE M2 130/3	France	3140 mm	130 t	2014
1	Amada HFT 80/2,5	Japan	2500 mm	80 t	2009
1	APHS-C 1250x35	Turkey	1250 mm	35 t	2008
1	Durma AD-S 30135	Turkey	3000 mm	135 t	2007
1	Durma CNC HAP3100-200	Turkey	3100 mm	200 t	2006
1	Safan Press Brake	Netherlands	3100 mm	80 t	2012
2	Trumpf Trumabend V855	USA	2500 mm	85 t	-
1	TRUBEND 5230	Germany	3230 mm	230 t	2019

Guillotine shears					
Quantity	Machine Type	Country	Maximal thickness	Maximal width	Production date
1	Bystronic Byshear VR 6-31	Switzerland	6 mm	3000 mm	2005

Presses with feeder, decoiler and straightener							
Quantity	Machine Type	Country	Table size	Pressure force	Maximal belt thickness	Maximal belt width	Maximal roll weight
1	Seyi SL2-200	Taiwan	840 x 2420 mm	200 t	4 mm	800 mm	5 t

Mechanical presses					
Quantity	Machine Type	Country	Table size	Pressure force	Production date
1	K2324K	Russia	340 x 500 mm	25 t	1991
1	KB2326	Russia	400 x 600 mm	40 t	1982
1	KD2128	Russia	480 x 710 mm	63 t	1988
1	K2130	Russia	500 x 850 mm	100 t	1983
1	Seyi SN1-110	Taiwan	680 x 1150 mm	110 t	2008
1	Erfurt PEE-160	Germany	760 x 1210 mm	160 t	1980
2	Seyi SN1-160	Taiwan	780 x 1250 mm	160 t	2007

Hydraulic presses					
Quantity	Machine Type	Country	Table size	Pressure force	Production date
1	Hursan DCP77-750	Turkey	1300 x 1800 mm	400 t	2014
1	Litostroj HVC 2-63	Yugoslavia	500 x 630 mm	63 t	1988
1	Litostroj HVC 2-100	Yugoslavia	630 x 800 mm	100 t	1990
3	Litostroj HVC 2-160	Yugoslavia	800 x 1000 mm	160 t	1988
3	Litostroj HVC 2-250	Yugoslavia	1000 x 1250 mm	250 t	1988
1	Hursan press	Turkey	1200 x 1500 mm	600 t	2018

Rolling equipment						
Quantity	Machine Type	Country	Maximal thickness	Maximal width	Minimal diameter	Production date
1	Davi MCA 1518-15/S	Italy	5 mm	1500 mm	Ø 150 mm	2006

Welding robots					
Quantity	Machine Type	Country	Working area	Semi – automatic welding	Production date
1	ABB FlexArc 250 R	Sweden	Ø 1000 x 1600 mm	Fronius TPS 4000	2007
1	OTC FD-B4L	Lithuania	Ø 1200 x 2000 mm	OTC WB-P500L	2015

Semi – automatic welding equipments				
Quantity	Manufacturer	Country	Welding type	Production date
8	Esab	Sweden	MAG / MIG	2007
24	Kemppi	Finland	MAG / MIG	2003-2005
3	Lincoln	USA	MAG / MIG	2007/2014
2	Viriteka	Lithuania	MAG / MIG	1999
5	Fronius	Austria	MAG / MIG	2011-2013

CNC vertical milling machines				
Quantity	Machine type	Country	Working area (X x Y x Z)	Production date
1	YCM MV-106A	Taiwan	1020 x 600 x 600 mm	2007
1	YCM XV – 1020A	Taiwan	1020 x 520 x 540 mm	2007
1	Leadwell V-40	Taiwan	1020 x 510 x 510 mm	2006
2	Bridgeport GX1000	England	1020 x 610 x 560 mm	2008

CNC horizontal milling machine				
Quantity	Machine type	Country	Working area (X x Y x Z)	Production date
1	Doosan NHP6300	Korea	1050 x 900 x 1000	2015

Horizontal milling machines				
Quantity	Machine type	Country	Working area (X x Y x Z)	
1	6H81G	Russia	600 x 200 x 350 mm	
2	6P81G	Russia	630 x 200 x 350 mm	
1	FSS 450R	Belarus	1120 x 345 x 400 mm	
2	Fortworth	Taiwan	1050 x 320 x 470 mm	
3	6M82G	Russia	700 x 260 x 420 mm	

Vertical milling machines				
Quantity	Machine type	Country	Working area (X x Y x Z)	
1	6P11	Russia	630 x 200 x 360 mm	
1	6M12P	Russia	700 x 260 x 370 mm	
1	6M13P	Russia	900 x 320 x 420 mm	
1	Heckert FSS400	Germany	1120 x 355 x 400 mm	
1	6P10	Lithuania	500 x 160 x 300 mm	
1	FUS-25	Romania	450 x 250 x 400 mm	
1	6P72	Russia	250 x 700 x 400 mm	
5	6T80S	Lithuania	800 x 220 x 400 mm	

CNC turning machines						
Quantity	Machine Type	Country	Maximal diameter	Maximal length	Maximal bar diameter	Production date
2	Hardinge Talent 8/52A	Taiwan	Ø 356 mm	578 mm	Ø 52 mm	2005
1	Leadwell T-7	Taiwan	Ø 350 mm	550 mm	Ø 51 mm	2007
1	Doosan Puma 2600LY	Korea	Ø 375 mm	1200 mm	Ø 75 mm	2015

CNC cutting lines					
Quantity	Machine Type	Country	Maximal tube diameter	Maximal length	Production date
1	Macc New Line 350	Italy	Ø 110 mm	6000 mm	2002
1	Maco VK370AR	Italy	Ø 130 mm	6000 mm	2015

CNC turning equipments							
Quantity	Machine Type	Country	Maximal diameter	Maximal length	Maximal bar diameter	Bar length	Production date
1	Hardinge Talent 8/52	Taiwan	Ø 284 mm	341 mm	Ø 45 mm	1500 mm	2005
2	Leadwell T-6	Taiwan	Ø 210 mm	420 mm	Ø 38 mm	3000 mm	2007

Turning machines			
Quantity	Machine Type	Country	Working area (diameter x length)
1	1A616	Russia	Ø 320 x 710 mm
1	16K20	Russia	Ø 400 x 1400 mm
1	1K62	Russia	Ø 400 x 1000 mm
1	CU500MT	Bulgaria	Ø 500 x 1000 mm

Round grinding machines			
Quantity	Machine Type	Country	Working area (diameter x length)
1	3Y131M	Russia	Ø 280 x 700 mm
1	3M151	Russia	Ø 200 x 700 mm

Centerless grinding machines			
Quantity	Machine Type	Country	Working area (diameter x length)
1	3E184D	Russia	Ø 80 x 200 mm

Contact welding equipments				
Quantity	Machine type	Country	Minimal welding thickness	Production date
2	Telwin PCP-28	Italy	6 mm	1997
1	Tecna TE90	Italy	4 mm	2001
1	Tecna 3322 TE450	Italy	5 mm	2006
1	Tecna 8007D	Italy	6 mm	2018

Band sawing machines				
Quantity	Machine type	Country	Maximal diameter	Production date
1	Behringer HBP360A-KTG	Germany	Ø 360 mm	2003
1	Bomar STG240GA500	Czech Republic	Ø 240 mm	2002
1	Bomar STG330GA200	Czech Republic	Ø 330 mm	2002

Thread – rolling equipments				
Quantity	Machine Type	Country	Rolling threads dimensions	Maximal thread stroke
1	5A935	Russia	From M8 to M60 mm	120 mm

Flat grinding machines				
Quantity	Machine Type	Country	Working area (diameter x length)	Additional info
1	3B852	Russia	Ø 250 x 50 mm	
1	3B633	Russia	Ø 300 x 40 mm	
1	ISS 75/100	Germany	Grinding tape 100 x 950 mm	
1	M06 CVV Costa	Italy	Working width 1150 mm, h = 1-200 mm	Max weight 500kg. Deburring, grinding surfaces, rounding edges

Threading machines				
Quantity	Machine Type	Country	Maximal thread	Maximal spindle stroke
2	Erlo SHE 25	Spain	M22	250 mm
1	2056	Russia	M18	150 mm
2	AX3/SV	Germany	M24	120 mm
3	AB-FLOW40/SV	Germany	M30	160 mm

Flat grinding machines			
Quantity	Machine Type	Country	Working area (X x Y x Z)
1	SFWR-630	Germany	630 x 630 x 350 mm
1	3B722	Russia	1000 x 320 x 400 mm
1	3L722B	Russia	1250 x 320 x 400 mm
1	3D725	Russia	2000 x 630 x 630 mm

Electroplating processes				
Quantity	Machine Type	Additional info	Maximal part size, length x width x height	Production date
1	MLO	Phosphatization	1200 x 580 x 1100 mm	1989
1	MLC	Galvanizing, electroplating, anodizing	1200 x 580 x 1100 mm	1989
1	MLO	Metal Oxidation (blackening)	1200 x 350 x 1100 mm	1989

Pipe bending machine					
Quantity	Machine Type	Country	Maximal tube dimensions	Maximal pipe length	Production date
1	Ercolina TB76/A4H76	Italy	∅ 76 x 4 mm	4000 mm	2004

Vibratory finish machines			
Quantity	Machine Type	Country	Displacement
1	Rosler R-220	Germany	220 liter
1	Rosler R-260	Germany	260 liter
1	Rosler R-320	Germany	320 liter
1	Rosler R-360	Germany	360 liter
3	B-200	Russia	200 liter

Abrasive cleaning chamber						
Quantity	Machine Type	Country	Chamber size, length x width x height	Abrasive type	Surface cleanliness according to EN ISO 8504	Production date
1	Cabikit PC-CK 633	Lithuania	6000 x 3000 x 2700 mm	Metal shots	Sa3	2005

Thermal treatment furnaces						
Quantity	Machine Type	Country	Maximal temperature	Chamber size, length x width x height	Production date	
1	PP 270/65	Czech Republic	650° C	600 x 600 x 750 mm	2006	
1	PP 540/12	Czech Republic	1280° C	750 x 800 x 900 mm	2006	
1	PK 225/12	Czech Republic	1280° C	600 x 500 x 750 mm	2006	
1	PK 540/12	Czech Republic	1280° C	400 x 500 x 300 mm	2006	
1	Snol 120/1300	Lithuania	1300° C	630 x 930 x 300 mm	2012	

Powder coating line					
Quantity	Machine Type	Country	Maximal part size, length x width x height	Maximal part weight	Production date
2	Raviteka	Lithuania	3800 x 1500 x 800 mm	100 kg	2006